



TECHNICAL STANDARDS &
SAFETY AUTHORITY
14th Floor, Centre Tower
3300 Bloor Street West
Toronto, Ontario
Canada M8X 2X4

Show facsimile of manufacturer's logo or trademark, as it will
appear on the fitting, in the space below

STATUTORY DECLARATION Registration of Fittings

I, ENERITZ URIZAR AIZPURU, QUALITY SYSTEM MANAGER
(Name and Position, e.g. President, Plant Manager, Chief Engineer)

of ULMA FORJA S.COOP.
(Name of Manufacturer)

Located at B° ZUBILLAGA 3 - 20.560 OÑATI - GIPUZKOA - SPAIN 0034 943780552 0034 943781808
(Plant Address) (Telephone No.) (Fax No.)

☒ do solemnly declare that the fittings listed hereunder, which are subject to the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, comply with all of the requirements of
ASME B16.5, ASME B16.47, ASME B16.36, ASME B16.48

(Title of recognized North American Standard)

which specifies the dimensions, materials of construction, pressure/temperature ratings, identification marking the fittings and service;

☐ or are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with
as supported by the attached data which identifies the dimensions, material of construction, pressure/temperature ratings and the basis for such ratings, the marking of the fitting for identification and service.

I further declare that the manufacture of these fittings is controlled by a quality system meeting the requirements of ISO 9001:2008
which has been verified by the following authority, LRQA

The items covered by this declaration, for which I seek registration, are category B type fittings. In support of
this application, the following information and/or test data are attached as follows:

CATALOGUE (scope of registration, addenda of grades)
(drawings, calculations, test reports, etc.)

Declared before me at OÑATI in the NAME of ULMA FORJA S.COOP
the 19th day of SEPTEMBER AD 20 13.

Commissioner for Oaths:

MERCEDES HERNANDEZ
(Printed name)
[Signature]
(Signature)

[Signature]
(Signature of Declarer)

FOR OFFICE USE ONLY

To the best of my knowledge and belief, the application meets the requirements of the
Technical Standards and Safety Act, Boilers and Pressure Vessels Regulation, and
CSA Standard B51 and is accepted for registration in Category B.

CRN: CSA-OB15975.56ADD1

Registered by: B. SANDHU

Dated: OCT. 22. 2013

NOTE: This registration expires on: April 22, 2023

CSA INTERNATIONAL
REGISTERED
C.R.N.: CSA-OB15975.56ADD1
Signed: Bikramjit Sandhu
Date: 22 Oct 2013
178 Rexdale Blvd., Toronto, ON M9W 1R3

PV 09553 (11/12)

***Note:** See the attachment for the scope
of the registration.

SCOPE OF REGISTRATION 1/3

Product: FLANGES.
 Catalogue: CATALOGUE 2.
 Manufacturer: ULMA FORJA S.COOP.

STANDARD	DESCRIPTION	FLANGE TYPE	NPS (INCHES)	PRESSURE CLASS (LB)	SCHEDULES	FACE	ASME/ASTM MATERIAL
ASME B16.5	BLIND	BL	1/2"-24"	150-1500	--	RF,FF,RJ	LISTED BELOW.
ASME B16.5	BLIND	BL	1/2"-12"	2.500	--	RF,FF,RJ	LISTED BELOW.
ASME B16.5	WELDING NECK	WN	1/2"-24"	150-1,500	5-160	RF,FF,RJ	LISTED BELOW.
ASME B16.5	WELDING NECK	WN	1/2"-12"	2.500	5-160	RF,FF,RJ	LISTED BELOW.
ASME B16.5	LONG WELDING NECK	LWN	1/2"-24"	150-900	--	RF,FF,RJ	LISTED BELOW.
ASME B16.5	LONG WELDING NECK	LWN	1/2"-2.1/2"	1500-2500	--	RF,FF,RJ	LISTED BELOW.
ASME B16.5	SLIP-ON	SO	1/2"-24"	150-900	--	RF,FF	LISTED BELOW.
ASME B16.5	SLIP-ON	SO	1/2"-2.1/2"	1500	--	RF,FF	LISTED BELOW.
ASME B16.5	LAP JOINT	LJ	1/2"-24"	150-1500	--	FF	LISTED BELOW.
ASME B16.5	LAP JOINT	LJ	1/2"-12"	2.500	--	FF	LISTED BELOW.
ASME B16.5	SOCKET WELD	SW	1/2"-3"	150-600	5-160	RF,FF,RJ	LISTED BELOW.
ASME B16.5	SOCKET WELD	SW	1/2"-2.1/2"	1500	5-160	RF,FF,RJ	LISTED BELOW.
ASME B16.5	THREADED	TH	1/2"-24"	150-900	--	RF,FF,RJ	LISTED BELOW.
ASME B16.5	THREADED	TH	1/2"-12"	1500-2500	--	RF,FF,RJ	LISTED BELOW.
ASME B16.47	BLIND	BL	26"-60"	75-600	--	RF,FF,RJ	LISTED BELOW.
ASME B16.47	BLIND	BL	26"-48"	75-900	--	RF,FF,RJ	LISTED BELOW.
ASME B16.47	WELDING NECK	WN	26"-60"	75-600	5-160	RF,FF,RJ	LISTED BELOW.
ASME B16.47	WELDING NECK	WN	26"-48"	75-900	5-160	RF,FF,RJ	LISTED BELOW.
ASME B16.36	ORIFICE WN	WNORIF	1"-24"	300-1500	5-160	RF,FF,RJ	LISTED BELOW.
ASME B16.36	ORIFICE WN	WNORIF	1"-12"	2500	5-160	RF,FF,RJ	LISTED BELOW.

STEEL AND ALLOY GRADES PRODUCED

Carbon Steel

ASTM A105
 ASTM A350LF2
 ASTM A350LF3
 ASTM A350LF6
 ASTM A707L3
 ASTM A707L5
 ASTM A694F42/F46/F48/F50/F52/F56/F60/F65/F70

CANADIAN STANDARDS ASSOCIATION

Alloy and Stainless Steel

ASTM A182F304/F304L/304H
 ASTM A182F316/F316L/F316H
 ASTM A182F321/F321H
 ASTM A182F347H
 ASTM A182F44
 ASTM A182F904L
 ASTM A182F51
 ASTM A182F53
 ASTM A182F55
 ASTM A182F60
 ASTM A182F5
 ASTM A182F9
 ASTM A182F91
 ASTM A182F11
 ASTM A182F22

Nickel Base Alloys.

ASTM B564 UNS N06625
 ASTM B564 UNS N08800
 ASTM B564 UNS N08825
 ASTM B564 UNS N08811
 ASTM B462 UNS N08020

ATTACHMENT TO

CRN CSA-0815975.56 ADD1

SIGNED

Bikramjit Sandhu

178 Rexdale Boulevard, Toronto, ON, Canada M9W 1R3

Addenda of materials 23.07.2013 application date
 Addenda of materials Rev.01 -- 16.09.2013.

STEEL AND ALLOY GRADES PRODUCED

Carbon Steel

Alloy and Stainless Steel

ASTM A182F317/F317L

Nickel Base Alloys.

ASTM B462 UNS N10276
 ASTM B462 UNS N10665
 ASTM B462 UNS N10675

THIS IS PART OF
 CRN 0815975.5 ADD1
 Technical Standards & Safety Authority
 Boilers & Pressure Vessels
 Safety Program

SCOPE OF REGISTRATION 3/3

Product: LINE BLANKS.
 Catalogue: CATALOGUE 2.
 Manufacturer: ULMA FORJA S.COOP.

STANDARD	DESCRIPTION	FLANGE TYPE	NPS (INCHES)	PRESSURE CLASS (LB)	SCHEDULES	FACE	ASME/ASTM MATERIAL
ASME B16.48	SPECTACLE BLIND (Figure-8 Blank)	SB			--	RF,FF,RJ	LISTED BELOW.
ASME B16.48	SPADE (Paddle Blank)	SPADE			--	RF,FF,RJ	LISTED BELOW.
ASME B16.48	SPACER (Paddle Spacer)	SPACER			--	RF,FF,RJ	LISTED BELOW.

STEEL AND ALLOY GRADES PRODUCED

Carbon Steel

ASTM A105
 ASTM A350LF2
 ASTM A694F42/F46/F48/F50/F52/F56/F60/F65/70
 ASTM A516 GR60/GR65/GR70

Alloy and Stainless Steel

ASTM A182F304/F304L/304H
 ASTM A182F316/F316L/F316H
 ASTM A387GR5/GR9/GR11/GR22
 ASTM A240TP304L/TP316/...
 UNS S31803/S32750/S32750/S32205

Nickel Base Alloys.

Addenda of materials 23.07.2013 application date
 Addenda of materials Rev.01 – 16.09.2013.

STEEL AND ALLOY GRADES PRODUCED

Carbon Steel

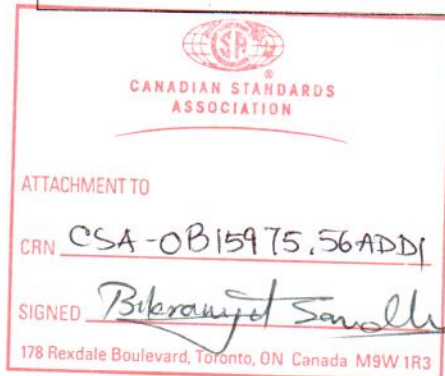
ASTM A350LF3
 ASTM A350LF6

Alloy and Stainless Steel

ASTM A182F317/F317L
 ASTM A182F321/F321H
 ASTM A182F347/347H
 ASTM A182F44
 ASTM A479 Gr. N08904 (904L)
 ASTM A182F51/F53/F55
 ASTM A182F5/F9/F91/F11/F22
 ASTM A240TP304/304L/304H
 ASTM A240TP316/316L/316H
 ASTM A240TP317/317L
 ASTM A240TP321/321H
 ASTM A240TP347/347H
 ASTM A240UNS S31254
 ASTM A240TP904L
 ASTM A387Gr.91

Nickel Base Alloys.

Bar or plate
 ASTM B564 UNS N06625
 ASTM B564 UNS N08800
 ASTM B564 UNS N08825
 ASTM B462 UNS N08020
 ASTM B443 UNS N06625
 ASTM B409 UNS N08800
 ASTM B424 UNS N08825
 ASTM B463 UNS N08020
 ASTM B462 UNS N10276
 ASTM B462 UNS N10665
 ASTM B462 UNS N10675
 ASTM B575 Gr. N10276
 ASTM B333 Gr. N10665
 ASTM B333 Gr. N10675



THIS IS PART OF
CRN 0815975.56ADD1
 Technical Standards & Safety Authority
 Boilers & Pressure Vessels
 Safety Program



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www.tssa.org

March 06, 2014

ENERITZ URIZAR
ULMA FORJA S.COOP
BO ZUBILLAGA, 3
ONATI GIPUZKOA 20560
ES

Service Request Type.: BPV-National CSA
Service Request No.: 1252670
Your Reference No.: CRN 0B15975.5 - EXTENSION OF MATERIAL GRADES
Registered to.: ULMA FORJA S.COOP

Dear ENERITZ URIZAR,

Please find enclosed the original response from QC,SK, registered under the CRN No.: CSA-0B15975.56ADD1.

As all jurisdictional fees are handled by the Technical Standards and Safety Authority (TSSA), you do not pay any jurisdictions directly.

Should you have any questions or require further assistance, I will be happy to assist you.
For general enquiries, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail customerservices@tssa.org. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Yours truly,

Tanya Francis
Administrative Assistant_ BPV Engineering
Tel. : 416-734-3423
Fax : 416-231-6183
Email : tfrancis@tssa.org



Saskatchewan
Municipal
Government

Saskatchewan

Procedural Services
330 - 1851 Victoria Avenue
Regina, Saskatchewan
S4P 3V7

787-4509

April 23, 1998

Re: Fittings Registration

The Province of Saskatchewan will be participating with Quebec, Manitoba and the Canadian Standards Association (CSA) in a pilot project for the registration of fittings. We will recognize registrations done by CSA and accept such fittings for use in Saskatchewan.

The letters CSA will be applied as a prefix to the CRN to indicate which fittings have been registered in this manner. I would appreciate if you could inform your clients of this additional marking requirement.

You may also inform your clients that fittings registered by CSA are accepted for use in Saskatchewan.

Yours truly,


N. Surtees, P. Eng.
Executive Director